Using heavy duty construction adhesive, cut the nozzle of the cartridge for a 1/4" bead. Apply adhesive from corner to corner on the panel in an X pattern, then a perimeter 1/4" bead, 3/4" from edges.

Apply a 6" circle of spray adhesive in each of the quadrants as shown in the diagram. Apply pressure to both the bead adhesive and the sprayed areas. The spray adhesive will keep the panel in place while the bead of heavy duty construction adhesive cures, providing a permanent bond.

Make sure that the surface to which the panels are being applied to is clean and free of dust.
**CLEANING & MAINTENANCE**

*Recommendations for...*

**Echo Eliminator Acoustical Panels**

Dust and dirt are best removed with a soft brush attachment on a vacuum cleaner. Use vacuum attachments with at least 1” soft brushes to avoid damage to panel. Do not use water or cleaning solutions.

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**CUTTING & TRIMMING**

*Recommendations for...*

**Echo Eliminator Acoustical Panels**

For field cutting panels of any size or thickness we recommend that the product be cut on a table saw with a 8” or 10” toothless saw blade.

1” material can be cut straight through with one pass. 2” or thicker material should be cut half way through the thickness of the material, then flipped over and cut again along the same line. This cutting method will deliver the same square edge detail that the product was originally delivered with.